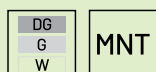


7080 M8 Acryfill

Universal HS Primer Filler

silco[®]

Universal primer-filler for every workshop.



- / 4:1 Mixing ratio
- / Sanding after 3 - 4 hours at 20°C
- / Easy sanding without paper clogging
- / Excellent adhesion on various substrates
- / Very easy application
- / Excellent adhesion on basecoats and topcoats



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Mixing ratio 4:1

Drying time*	Extra Fast 9082
20°C	3 - 4 h
60°C	10 - 15 min
IR	5 - 7 min
Flash-off	5 - 10 min
Potlife	20 - 40 min
Thinner	10 %

(7030 Fast / 7050 Standard)

*Indicative times subject to thinner type/application/wet film thickness/environment ...

How to use?

Use of slow thinner is recommended in case of higher temperatures in combination with larger surfaces. Apply as any other universal primer-filler. Light half coat followed by 2 - 3 full closed coats with appropriate flash-off (until matt). This way you achieve up to 200 microns of dry film with 5 hours sanding time. In combination with 7035 4Plastic additive M8 Acryfill can be applied on plastic parts.

For further and updated information please refer to the TDS published on www.silco.si.

Product info

Top-quality acrylic primer-filler is easy to sand, fast drying and is time suitable for small and larger surfaces. Possible to apply to bare metal. The surface is smooth, sanding after 5 hours from application is easy without paper clogging.

Packaging

Surfacer / **7080 M8 Acryfill**
Universal HS Primer Filler

Prod. Nr.	Content	Colour
7080-A-3	1 L	White
7080-B-1	1 L	Dark grey
7080-B-3	3 L	Dark grey
7080-C-1	1 L	Grey
7080-C-3	3 L	Grey

Hardener / **9082-9085 2K Hardener**
HS Acrylic Hardener - mixing ratio 4:1

Prod. Nr.	Content	Description
9082-0.25 / 9082-0.75	250 ml / 750 ml	Extra Fast
9085-0.25 / 9085-0.75	250 ml / 750 ml	Standard