

# 7100 E-Primer

High Production E-Coat Primer

**silco**<sup>®</sup>

Universal primer-filler for every workshop.

- / Adhesion directly on E-coat without presanding
- / Maximum flash-off 4 days without sanding
- / Adhesion of basecoats and primers without sanding
- / Enables savings and benefits in every bodyshop
- / Smooth surface delivers top finish results
- / Adhesion to steel, aluminium and galvanized steel

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# 7100 E-Primer

## High Production E-Coat Primer

### Mixing ratio 4:1

Hardener	Extra Fast 9220	Fast 9230	Standard 9250	Slow 9270
<b>Flash-off before next coating (20°C/68°F)</b>				
Max Flash-off time (20°C/68°F)	Same working day	Within 24 hours	4 days	4 days
Min Flash-off time (20°C/68°F)	~30 min	~30 min	~30 min	~30 min
<b>Dry to sand (20°C/68°F)</b>	24 h			
<b>Potlife</b>	60 min			
<b>Thinner</b>	10-20 % (7050 Standard, 7070 Slow)			

\*Indicative times subject to hardener and thinner type/application/wet film thickness/environment...

### Packaging

#### Primer / 7100 M10 E-Primer High Production E-Coat Primer

Prod. Nr.	Content	Colour
7100-A-1	1 L	White
7100-A-3,5	3,5 L	White
7100-B-1	1 L	Dark grey
7100-B-3,5	3,5 L	Dark grey
7100-C-1	1 L	Grey
7100-C-3,5	3,5 L	Grey

#### Hardener / 9220 - 9270 HS Hardener

HS Acrylic Hardener - mixing ratio 4:1

Prod. Nr.	Content	Description
9220-0,2 / 9220-0,5 / 9220-0,7 / 9220-2,5	200 ml / 500 ml / 700 ml / 2,5 L	Extra Fast
9230-0,2 / 9230-0,5 / 9230-0,7 / 9230-2,5	200 ml / 500 ml / 700 ml / 2,5 L	Fast
9250-0,2 / 9250-0,5 / 9250-0,7 / 9250-2,5	200 ml / 500 ml / 700 ml / 2,5 L	Standard
9270-0,5 / 9270-2,5	500 ml / 2,5 L	Slow

### How to use?

Extra fast (9220) and fast (9230) hardeners should be used in case of painting only smaller parts or/and at lower temperatures. Standard (9250) and slow (9270) hardeners should be used in case of painting larger areas and/or at high temperatures. Use a topcoat/clear coat spraygun to apply 1 full single coat or 1 light followed by 1 full coat to give a film thickness of 30 - 35 microns. If thicker layer is needed allow 5 minute to flash-off and apply the next coat. 7100 M10 E-Primer can be applied directly on unsanded new unsanded e-coated panels as well as on unsanded plastic parts. After 4 days thorough sanding with P400 - P500 is needed before topcoat system can be applied.

For further and updated information please refer to the TDS published on [www.silco.si](http://www.silco.si).

### Product info

Top-quality primer suitable for wet-on-wet application directly on new unsanded ecoated panels. With easy application it delivers smooth surface finish. E-coat primer 7100 M10 enables fast repair process with elimination of sanding and drying times. The primer can be overcoated wet-on-wet after minimum 30 minutes from application and even after 4 days from application without sanding. Application without prior sanding is possible also on plastic substrates without other plastic primers/additives.