

CLEARCOATS

MIX RATIO	NOZZLE	AIR FEED	FILM 30µ = 1 Mil	FLASH OFF Per Coat	FLASH OFF Before Bake	HANDLE @ 68°F	HANDLE @ 140°F	Pot Life

Our Flagship product and gamechanger for any Bodyshop. **Bakes in 6 Minutes** and Air Dries in 30-60 Minutes to handle...Ultra High Solid and very easy to apply!

#Pro Tips
- For Best results Spray back to back coats
- DO NOT EXCEED 5 Mins between coats

SFR-X Cure UHS Rapid Dry



1:1	1.2 - 1.4	20-32PSI	50-60µ	3-5 Mins	3-5 Mins	30-60 Mins	6-10 Mins	60 Mins	9650 Std Hard.
1:1	1.2 - 1.4	20-32PSI	50-60µ	3-5 Mins	3-5 Mins	30-60 Mins	6-10 Mins	60 Mins	9670 Slow Hard.

Every day, easy to apply clear with fast drying times with or without Bake. High Solid 4:1...
Very durable, giving **excellent UV** protection!

#Pro Tips
- No need to apply 3 Coats like other 4:1's
- DO NOT OVER BAKE

X7 HS Universal



4:1	1.2 - 1.4	16-30PSI	40-50µ	5-10 Mins	5 Mins	30 Mins	15 Mins	60 Mins	9123 Fast Hard.
4:1	1.2 - 1.4	16-30PSI	40-50µ	5-10 Mins	5 Mins	40-50 Mins	20-30 Mins	60 Mins	9125 Std Hard.
4:1	1.2 - 1.4	16-30PSI	40-50µ	5-10 Mins	5 Mins	60 Mins	30 Mins	60 Mins	9127 Slow Hard.

Production or Showroom clear, the finish/gloss is incredible...
Very Versatile and our highest Solid Content UHS at 58%!

#Pro Tips
- In humid conditions, Flash for 8-12 Mins
- Can be applied 1/2 Coat Full Coat B to B

X13 UHS Spectrum



2:1 (+5-15%)	1.2 - 1.4	20-32PSI	50-60µ	5-10 Mins	5 Mins	30 Mins	10-15 Mins	60 Mins	9123 Fast Hard.
2:1 (+5-15%)	1.2 - 1.4	20-32PSI	50-60µ	5-10 Mins	5 Mins	45 Mins	15 Mins	60 Mins	9125 Std Hard.
2:1 (+5-15%)	1.2 - 1.4	20-32PSI	50-60µ	5-10 Mins	5 Mins	60 Mins	15-20 Mins	60 Mins	9127 Slow Hard.

A true 'All-Rounder' regardless the size of job or spraying conditions...
Ultra High Solid Content for a superb finish!

#Pro Tips
- In humid conditions, Flash for 8-12 Mins
- DO NOT OVER BAKE

X10 UHS System



2:1 (+5-10%)	1.2 - 1.4	20-32PSI	50-60µ	5-10 Mins	5 Mins	20 Mins	15 Mins	30 Mins	9123 Fast Hard.
2:1 (+5-10%)	1.2 - 1.4	20-32PSI	50-60µ	5-10 Mins	5 Mins	60 Mins	20 Mins	30 Mins	9125 Std Hard.
2:1 (+5-10%)	1.2 - 1.4	20-32PSI	50-60µ	5-10 Mins	5 Mins	90 Mins	25 Mins	30 Mins	9127 Slow Hard.

Very popular HS Scratch resistant clear, with high gloss retention and great longevity...
Very easy to apply with excellent overflow!

#Pro Tips
- In humid conditions, Flash for 12-15 Mins
- DO NOT OVER BAKE

X5 HS System



2:1	1.2 - 1.4	20-32PSI	50-60µ	10 Mins	5-10 Mins	20Mins	10-15 Mins	60 Mins	9220 Very Fast
2:1	1.2 - 1.4	20-32PSI	50-60µ	10-15 Mins	5-10 Mins	30 Mins	15 Mins	60 Mins	9230 Fast Hard.
2:1	1.2 - 1.4	20-32PSI	50-60µ	10-15 Mins	5-10 Mins	60 Mins	20-30 Mins	60 Mins	9250 Std Hard.
2:1	1.2 - 1.4	20-32PSI	50-60µ	10-15 Mins	5-10 Mins	90 Mins	20-30 Mins	60 Mins	9270 Slow Hard.

X40 Semi Gloss and X41 Matt are mixable to easily achieve desired finish...
X40 = 60-70% Gloss, X41 = 0-5% Gloss. See table below;

X40 HS Semi Gloss X41 HS Matt



	Matt 1 Flat	Matt 2 Matt	Matt 3 Mid	Matt 4 Satin	Matt 5 Semi Gloss
% of Gloss	0-10%	10-20%	20-30%	30-45%	50-60%
X41 Matt	100	80	50	30	0
X40 Semi Gloss	0	20	50	70	100
Mixing Ratio	3:1	2:1	2:1	2:1	2:1

Matt & Semi Gloss Mixing Table

9230 Fast Hard.
9250 Std Hard.
9270 Slow Hard.

PRIMERS & SEALER

5 Minute Bake/15 Minute Air-Dry for both M12 & M30 Aerosol... DTM including Aluminum & Zinc-Plated Substrates...
Aerosol open time 30 Days once activated!

#Pro Tips
- Apply in Lighter Coats (Max 3 Coats)
- Lightly Air-Dry between Coats until Matt

M12 SFR Primer M30 SFR 2K Aerosol



5:1 (+10-20%)	1.4 - 1.8	20-29PSI	50-100µ	2-3 Mins	2-3 Mins	15 Mins	5 Mins	30 Mins	7125 Fast Hard.
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#Additional Tip for 2K Aerosol - Clean Aerosol Nozzle after every use and Store Upside Down

Versatile product that can be used as a High Build or Production Primer depending on the Hardener and Reducer used...Excellent Adhesion Properties!

#Pro Tips
- Respect Potlife
- Reduce Primer According to Grit Size

M9 Fast & HB Primer



3:1 (+10-25%)	1.4 - 1.8	20-29PSI	60-100µ	5-10 Mins	5-10 Mins	60 Mins	5-10 Mins	30 Mins	3950 Fast Hard.
5:1 (+10-25%)	1.4 - 1.8	20-29PSI	60-100µ	5-10 Mins	5-10 Mins	6 Hours	25-30 Mins	45 Mins	9230 High-Build

Nothing like it on the market, no need to scuff your edges as this sealer blends into the adjacent area...
Fast drying times and stays open for 4 Days!

#Pro Tips
- Up to 4 Day open after Application
- Dries with a slight gloss/shine (8 Mins)

M10 Fast Sealer



4:1 (+10-20%)	1.2 - 1.4	20-32PSI	30-35µ	n/a	n/a	8-10 Mins	5-10 Mins	60 Mins	9250 Std Hard.
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...not **JUST** to be different!