

9900 M9 Surfacer

Universal HS Primer Filler

silco[®]

Universal primer filler for perfect refinish results.

- / 2 hardeners
 - fast drying application (3:1)
 - high build application (5:1)
- / Sanding possible after 60 minutes at 20°C
- / Easy sanding without paper clogging
- / Very easy application and levelling
- / Greyshade system (available in 3 colours)

www.silco.si/en



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Mixing ratio 3:1 – Fast system (standard application)

| Hardener | Standard 3950 |
|-------------------------------|--|
| Drying time* | |
| 20°C/68°F | 60–90 min |
| 60°C/140°F | 5–7 min |
| IR | 3–5 min |
| Flash-off 20°C/68°F | 5–10 min until matt |
| Potlife 20°C/68°F | 20–40 min |
| No. of layers | 1–2 |
| Dry film | 60–120µm |
| Thinner | 10–20 % (7030 Fast, 7050 Standard) |

*Indicative times subject to hardener and thinner type/application/environment...

Mixing ratio 5:1 – Standard system (standard and high build application)

| Hardener | Extra Fast 9220 | Fast 9230 | Standard 9250 | Slow 9270 | |
|-------------------------------|---|--------------|------------------|--------------|-----------|
| Drying time* | | | | | |
| STANDARD | 20°C/68°F | 6–8 h | 8 h | 10 h | 12 h |
| HIGH BUILD | | >12 h | >12 h | >12 h | >12 h |
| STANDARD | 60°C/140°F | 25–30 min | 25–30 min | 30–40 min | >40 min |
| HIGH BUILD | | 40 min | 40 min | 40 min | 40 min |
| STANDARD | IR | 20–25 min | 20–25 min | 20–25 min | 20–25 min |
| HIGH BUILD | | 30 min | 30 min | 30 min | 30 min |
| Flash-off 20°C/68°F | 5–10 min until matt | | | | |
| Potlife 20°C/68°F | 30–50 min | | | | |
| No. of layers | 2–3 | | | | |
| Dry film | 90–180µm | | | | |
| Thinner | 5–20 % (7030 Fast, 7050 Standard, 7070 Slow) | | | | |

*Indicative times subject to hardener and thinner type/application/environment...

How to use?

In case of high temperatures use of slow thinner is recommended.
In winter time use of extra fast and fast hardeners is recommended.
Apply higher number of thinner layers with appropriate flash-off times than lower number of thicker layers.
For sanding after 60 minutes from application at room temperature (20°C) use 3950 hardener (3:1).
For sanding next day from application use 9220-9270 hardeners.
Application directly on sanded plastic possible in combination with 7035 4Plastic Adhesion Additive.

For further and updated information please refer to the TDS published on www.silco.si.

Packaging

Primer / 9900 M9 Surfacer Universal HS Primer Filler

| Prod. Nr. | Content | Color |
|------------|---------|-----------|
| 9900-A-1 | 1 L | White |
| 9900-A-3,5 | 3.5 L | White |
| 9900-B-1 | 1 L | Dark grey |
| 9900-B-3,5 | 3.5 L | Dark grey |
| 9900-C-1 | 1 L | Grey |
| 9900-C-3,5 | 3.5 L | Grey |

Hardener / 3950 HS Hardener / 9220 - 9270 HS Hardener HS Acrylic Hardener - mixing ratio 3:1 / 5:1

| Prod. Nr. | Content | Description |
|---|----------------------------------|-------------|
| 3950-0,33 / 3950-1 | 330 ml / 1 L | / |
| 9220-0,2 / 9220-0,5 / 9220-0,7 / 9220-2,5 | 200 ml / 500 ml / 700 ml / 2.5 L | Extra Fast |
| 9230-0,2 / 9230-0,5 / 9230-0,7 / 9230-2,5 | 200 ml / 500 ml / 700 ml / 2.5 L | Fast |
| 9250-0,2 / 9250-0,5 / 9250-0,7 / 9250-2,5 | 200 ml / 500 ml / 700 ml / 2.5 L | Standard |
| 9270-0,5 / 9270-2,5 | 500 ml / 2,5 L | Slow |